VELTRON III

Pressure & Flow Transmitter Installation and Operation Manual





DOC-0005742 Rev.C

SAFETY INFORMATION

The VELTRON III Pressure and Flow Transmitter was calibrated at the factory before shipment. To ensure correct use of the system, please read this manual thoroughly.

Regarding this Manual:

- This manual should be passed on to the end user.
- Before use, read this manual thoroughly to comprehend its contents.
- The contents of this manual may be changed without prior notice.
- All rights reserved. No part of this manual may be reproduced in any form without Air Monitor's written permission.
- Air Monitor makes no warranty of any kind with regard to this material, including, but not limited to, implied warranties of merchantability and suitability for a particular purpose.
- All reasonable effort has been made to ensure the accuracy of the contents of this manual. However, if any errors are found, please inform Air Monitor.
- Air Monitor assumes no responsibilities for this product except as stated in the warranty.
- If the customer or any third party is harmed by the use of this product, Air Monitor assumes no responsibility for any such harm owing to any defects in the product which were not predictable, or for any indirect damages.

SAFETY PRECAUTIONS:

The following general safety precautions must be observed during all phases of installation, operation, service, and repair of this product. Failure to comply with these precautions or with specific WARNINGS given elsewhere in this manual violates safety standards of design, manufacture, and intended use of the product. Air Monitor assumes no liability for the customer's failure to comply with these requirements. If this product is used in a manner not specified in this manual, the protection provided by this product may be impaired.

The following messages are used in this manual:



WARNING

Messages identified as "Warning" contain information regarding the personal safety of individuals involved in the installation, operation or service of this product.



CAUTION

Messages identified as "Caution" contain information regarding potential damage to the product or other ancillary products.



IMPORTANT NOTE

Messages identified as "Important Note" contain information critical to the proper operation of the

TABLE OF CONTENTS

| SECTION 1.0 GENERAL INFORMATION | 5 |
|--|----------|
| 1.1 PURPOSE OF THIS MANUAL | 5 |
| 1.2 TYPICAL AIRFLOW MEASUREMENT SYSTEM INSTAL | LATIONS5 |
| 1.3 STANDARD FEATURES AND SPECIFICATIONS | |
| 1.4 MODEL NUMBERING CODIFICATION | 8 |
| 1.5 CHECKING THAT YOU RECEIVED EVERYTHING | 9 |
| 1.6 WORKING ENVIRONMENT | |
| 1.7 SERIAL NUMBER | |
| SECTION 2.0 INSTALLATION | 10 |
| 2.1 TRANSMITTER | |
| 2.1.1 Site Selection | |
| 2.1.2 Transmitter Dimensions | |
| 2.1.3 Transmitter Installation | |
| 2.1.4 Transmitter Wiring Connections | |
| 2.2 AIRFLOW SENSOR | |
| 2.2.1 Airflow Sensor Process Connections | |
| 2.3 TEMPERATURE SENSORS | |
| 2.3.1 Temperature Sensors Installation | |
| 2.3.2 Temperature Sensor (RTD) Input Connections | |
| | |
| SECTION 3.0 OPERATION | 17 |
| 3.1 START-UP | |
| 3.2 CONFIGURATION | 18 |
| 3.3 STATUS BAR | |
| 3.4 ENTERING THE PROGRAMMING MENUS | 19 |
| SECTION 4.0 MAIN MENU | 20 |
| 4.1 FLOW SETTINGS | 21 |
| 4.2 DISPLAY SETTINGS | 21 |
| 4.3 NETWORK CONFIGURATION | 22 |
| 4.4 SET PASSWORD | 22 |
| 4.5 RESTORE FACTORY SETTINGS | 22 |
| 4.6 PRODUCT INFORMATION | 22 |
| 4.7 SENSOR STATUS | 23 |
| 4.8 BOARD DATA | 23 |
| 4.9 ANALOG OUTPUT TEST | |
| 4.10 ATMS PRESSURE FIELD CHARACTERIZATION | 23 |
| 4.11 HUMIDITY CORRECTION | 24 |
| 4.12 TEMP FIELD CHARACTERIZATION | |
| 4.13 PROCESS TEMPERATURE SETTING (NO RTD) | 24 |
| SECTION 5.0 SYSTEM SET-UP MENU | 25 |
| 5.1 FLOW CONFIGURATION | 26 |
| 5.2 DISPLAY CONFIGURATION | 27 |
| 5.3 ANALOG OUTPUT CONFIGURATION | 28 |
| 5.4 FILTERS AND LOCKDOWN | 29 |
| 5.5 FIELD CHARACTERIZATION | |
| 5.6 CUSTOM ID CONFIGURATION | |
| 5.7 HUMIDITY CORRECTION OPTION | 32 |

| SECTION 6.0 COMMUNICATIONS | 33 |
|---|----|
| 6.1 BACNET MS/TP | 33 |
| 6.1.1 BACnet Object Types | 33 |
| 6.1.2 Protocol Implementation Statement | |
| 6.1.3 Standard BACnet Objects Supported | |
| 6.1.4 Analog Input Object | 35 |
| 6.1.5 BACnet Analog Inputs | 35 |
| 6.2 MODBUS RTU | 36 |
| 6.2.1 MODBUS Registers | 37 |
| SECTION 7.0 MAINTENANCE | 39 |
| SECTION 8.0 TROUBLESHOOTING | 39 |

SECTION 1.0 GENERAL INFORMATION

Thank you for purchasing the VELTRON III Pressure and Flow Transmitter. As our valued customer, Air Monitor's commitment to you is to provide quality service and support while continuing to offer you accurate, reliable products to meet your flow measurement needs.

1.1 PURPOSE OF THIS MANUAL

This manual provides information regarding the installation, operation and maintenance of your differential pressure and flow transmitter. This is not an electrical or HVAC trade manual. This manual is the basic reference tool for the VELTRON III transmitter, including its main power connection and associated signal inputs and outputs. The complete system consists of the transmitter and associated airflow and temperature sensors. Please refer to supplemental documents for additional information.

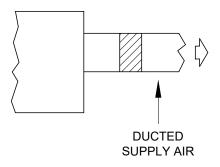
1.2 TYPICAL AIRFLOW MEASUREMENT SYSTEM INSTALLATIONS

Air Monitor's VELTRON III Pressure and Flow Transmitter accurately measures the differential pressure created by airflow entering and moving through an air flow probe.

Temperature is also measured via a separate sensor. The measured pressure drop and temperature are converted to actual air flow readings utilizing proprietary algorithms that provide density compensation and signal conditioning.

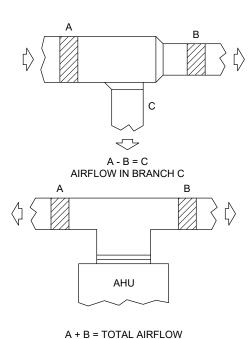
The VELTRON III can be used with most single, dual, and split inlets found on air handlers and built-up systems. Depicted on the next page are the most commonly encountered inlet configurations. With larger installations multiple sensors would be connected in parallel using manifolds.

1.2 TYPICAL AIRFLOW MEASUREMENT SYSTEM INSTALLATIONS (CONTINUED)



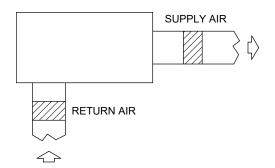
Single Airflow Measurement System

The single channel configuration is used for one installation location in a variety of duct configurations, primarily used for supply or return airflow. Differential pressure measurement probes are paired with the VELTRON III transmitter to provide a complete airflow measurement system for each application installation.



Dual Channel - Split Duct Airflow Measurement

The split duct configuration can measure two separate ducts from the same airstream. The measurements can be summed, or the difference can be calculated. This configuration is useful where installation requirements are not ideal in the main duct or the combination of the two take-offs provide better quality data to the BAS/BMS.



Dual Channel – Dual System Airflow Measurement

The dual system configuration can measure two separate flow rates from individual airstreams. This configuration is an economical solution to minimize the number of transmitters needed. Each system will dynamically adjust the airflow density independently.

1.3 STANDARD FEATURES AND SPECIFICATIONS*

| VELTRON III TRANSMIT | ITER | |
|--------------------------|----------------------------|---|
| PERFORMANCE | PRESSURE ACCURACY | ± 0.4% of reading from 0.10 to 5.0 ln W.C. ± 0.75% of reading from 5.0 to 10.0 ln W.C. |
| | SYSTEM ACCURACY | ± 3% of reading when combined with Air Monitor Probes. |
| | TEMPERATURE ACCURACY | ± 0.1°F at 32°F |
| | THERMAL OFFSET EFFECTS | ± 0.2% of reading from (40-130°F) |
| | RESPONSE TIME | 5 ms |
| OPERATING CONDITIONS | AMBIENT TEMPERATURE | -20°F to 180°F (storage) 0°F to 120°F without heater -40°F to 120°F with heater |
| | PROCESS AIR TEMPERATURE | -40°F to 120°F |
| | HUMIDITY | 0 to 99% RH, non-condensing |
| INPUT POWER | 24 VAC | 15 VA @ 24 VAC; 40 VA with heater |
| | 24 VDC | 10 W @ 24 VDC; 35 W with heater |
| TRANSDUCER DESIGN | AVAILABLE OPTIONS | Single channel, one (1) transducer pairDual channel, two (2) transducer pairs |
| I/O SIGNALS | ANALOG OUTPUTS | Four (4) analog outputs, selectable based on configuration |
| | SERIAL COMMUNICATION | RS485, BACnet® MS/TP or MODBUS® RTU |
| | TEMPERATURE INPUT(S) | One or two 100Ω 3-wire RTDs can be configured |
| | BAROMETRIC PRESSURE INPUT | Built-in barometric (Atmospheric) pressure sensor for automatic elevation compensation |
| ELECTRONICS ENCLOSURE | AVAILABLE OPTIONS | Aluminum, NEMA 1 Poly, NEMA 4X with window Poly, NEMA 4X, no window Poly, NEMA 4X, no window with heater |
| | DISPLAY | 3.5" diagonal color graphical FTF LCD |
| PROGRAMMING | VIA KEYPAD | Menu driven user interface via four (4) push buttons |
| ELECTRICAL CONNECTIONS | POWER | Removable terminal block for use with 16 to 24 gauge wire |
| | COMMUNICATIONS | Removable terminal block for use with 16 to 24 gauge wire |
| | I/O | Removable terminal block for use with 16 to 24 gauge wire |
| PROCESS CONNECTIONS | AVAILABLE OPTIONS | 1/4" compression, both High and Low signal connections 3/16" hose barb, both High and Low signal connections |

^{*} SPECIFICATIONS subject to change without notice.

1.4 MODEL NUMBERING CODIFICATION

VELTRON III-ABCD-EFGH

A = Model Configurations

- 2 = Single Channel, Single System
- 6 = Dual Channel, Split System
- 8 = Dual Channel, Dual (Separate) Systems

B = Enclosure

- 1 = NEMA 1 Aluminum Enclosure
- 2 = NEMA 4X Poly Enclosure with window
- 3 = NEMA 4X Poly Enclosure, no window
- 4 = NEMA 4X Poly Enclosure, no window with heater

C = Feature Set (Based on model configuration)

- 1 = 24 VAC/DC Power, Four (4) Analog Outputs, RS485 Serial Communication
- 2 = 24 VAC/DC Power, Four (4) Analog Outputs, RS485 Serial Communication and One (1) 100 Ω 3 Wire RTD
- 3 = 24 VAC/DC Power, Four (4) Analog Outputs, RS485 Serial Communication and Two (2) 100 Ω 3 Wire RTD

D = Process Connection

- 2 = 1/4" Compression Fittings
- 3 = 3/16" Hose Barb Fittings

E = Channel One Transducers

- A = Uni-Directional Transducer
- B = Bi-Directional Transducer (Measures Negative Pressure for static pressure measurement devices) Coming Soon

F = Channel One Pressure Range

- 1 = Maximum Operating Pressure low/high pair: 0.1" & 1" w.c.
- 2 = Maximum Operating Pressure low/high pair: 0.1" & 2" w.c.
- 3 = Maximum Operating Pressure low/high pair: 0.4" & 5" w.c.
- 4 = Maximum Operating Pressure low/high pair: 1" & 10" w.c.
- 5 = Maximum Operating Pressure low/high pair: 2" & 20" w.c. Coming Soon

G = Channel Two Transducers (requires A = 6 or 8)

- 0 = None (Requires A=2)
- A = Uni-Directional Transducer
- B = Bi-Directional Transducer (Measures Negative Pressure for static pressure measurement devices) Coming Soon

H = Channel Two Pressure Range (requires A = 6 or 8)

- 0 = None (Requires A=2)
- 1 = Maximum Operating Pressure low/high pair: 0.1" & 1" w.c.
- 2 = Maximum Operating Pressure low/high pair: 0.1" & 2" w.c.
- 3 = Maximum Operating Pressure low/high pair: 0.4" & 5" w.c.
- 4 = Maximum Operating Pressure low/high pair: 1" & 10" w.c.
- 5 = Maximum Operating Pressure low/high pair: 2" & 20" w.c. Coming Soon

1.5 CHECKING THAT YOU RECEIVED EVERYTHING

Carefully open the VELTRON III shipping container(s) and remove all equipment. Inspect equipment for any damage. If damaged, contact Air Monitor and your freight company. Verify that the following items have been shipped:

- (1) VELTRON III Transmitter
- (1) VELTRON III Installation and Operation Manual
- (1) Factory Set-Up Information Sheet
- (1) VELTRON III Quick Start Guide

Additional items included with the shipment may contain the following:

- One temperature probe with mounting hardware for use with a single channel or dual channel, split system.
- A second temperature probe with mounting hardware for use with a dual channel system.

1.6 WORKING ENVIRONMENT

VELTRON III NEMA 1 transmitter enclosures are designed for use in indoor installations that are free of condensing moisture. NEMA 4X enclosures with display windows are designed for use in wet indoor installations. Do not expose these transmitters to direct sunlight, temperature extremes or excessive vibration. The operating ambient air temperature range for both enclosures is 0°F to 120°F.

VELTRON III NEMA 4X transmitter enclosures without windows are designed for indoor or outdoor use. Do not expose these transmitters to excessive vibration. Whenever possible, avoid exposure to direct sunlight. The operating ambient air temperature range is 0°F to 120°F. When provided with a heater, the operating ambient temperature range is -40°F to 120°F.

1.7 SERIAL NUMBER

The serial number of your VELTRON III transmitter is located outside of the enclosure. The serial number is a unique identifier for your product. Please have it available when contacting Air Monitor for assistance regarding your product.

SECTION 2.0 INSTALLATION

The VELTRON III pressure & flow transmitter should be installed by experienced HVAC technicians and others with related knowledge and experience with airflow systems. Air Monitor support personnel are available to assist with technical recommendations and to provide guidance by telephone and/or e-mail. On-site field engineering, installation, and service are also available at an additional cost. The installer should use good trade practices and must adhere to all state and local building codes.

Each VELTRON III is individually calibrated, configured and programmed using customer specific application data. Configuration and programming parameters are recorded on the factory set-up information sheet provided with the unit. Review this information and verify that the VELTRON III set-up is correct for your application. If any problems or discrepancies are detected, contact Air Monitor's Customer Service Department at 727-447-6140 prior to proceeding.

2.1 TRANSMITTER

2.1.1 Site Selection

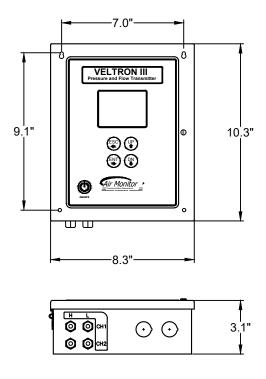
Careful attention to the site selection for the system components will help the installers with the initial installation, reduce start-up problems, and make future maintenance easier. For example, do not install the VELTRON III transmitter where it will be difficult for personnel to perform periodic maintenance. When selecting a site for mounting the system components, consider the criteria under Section 1.6 WORKING ENVIRONMENT, as well as the following:

- Find an easily accessible mounting location near the air handler to minimize sensor tubing lengths.
- Mount the enclosure slightly higher than the airflow sensors to reduce the risk of any condensation migrating into the enclosure. If this cannot be done, provisions for drip legs should be installed at the lowest point in the sensing lines.
- Use the table below to determine the appropriate sensor tubing diameter based on the distance from the enclosure to the airflow sensors. Contact Air Monitor for assistance if longer tubing lengths are required.

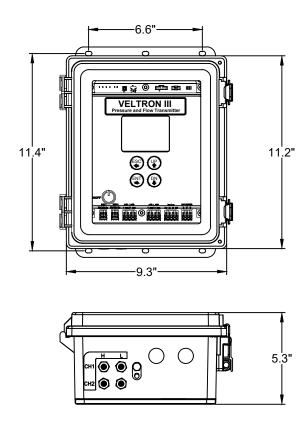
| Nominal/Min Tubing Internal Diameter (in) | Tube Length Total (ft) | DP Sensor Max Distance from Transmitter (ft) |
|---|---------------------------|--|
| 1/8 (0.125) | 30 | 15 |
| 3/16 (0.1875) | 200 | 100 |
| 1/4 (0.25) | 500 | 250 |
| 3/8 (0.375) | 1000 | 500 |

2.1.2 Transmitter Dimensions

NEMA 1 ENCLOSURE



NEMA 4X ENCLOSURE



2.1.3 Transmitter Installation

Find an easily accessible location where electrical connections can be made and display readings can be taken from the floor level. The mounting surface must be structurally sound and capable of withstanding a minimum weight of 10lbs (4.5kg). Use the following screws for mounting.

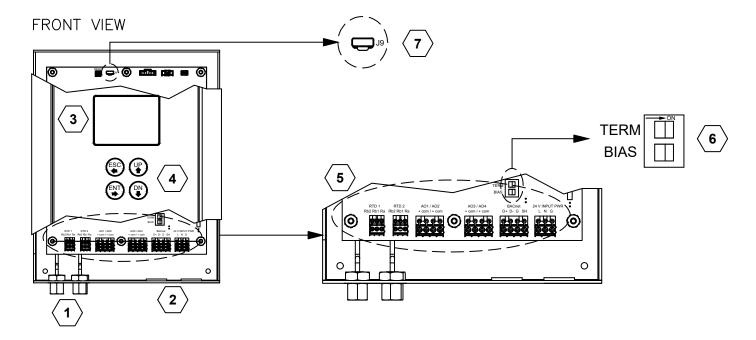
For NEMA 1 Enclosure:

- (4) Machine screws #8-32 x 1.5"
- (4) Wood screws #8 x 1.5"
- (4) Concrete screws 3/16" x 1.5"

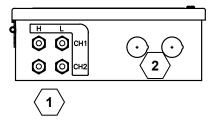
For NEMA 4X Enclosure:

- (4) Machine screws HHMS .25-20 x 1.5"
- (4) Wood screws FHLS .25 x 1.5"
- (4) Concrete screws HHCS .25 x 1.5"

2.1.4 Transmitter Wiring Connections



BOTTOM VIEW



- 1. 1/8" FNPT connection, two (2) fittings per channel
- 2. Two (2) 1/2" conduit connection knockouts
- 3. Graphical LCD for user set-up, commissioning and real time data display
- 4. User programming and display keys
- 5. I/O, RTD and power input terminal block location. See page 13-16 for additional information
- 6. Termination resistor/bias switch location
- 7. Micro USB connection location

CAUTION

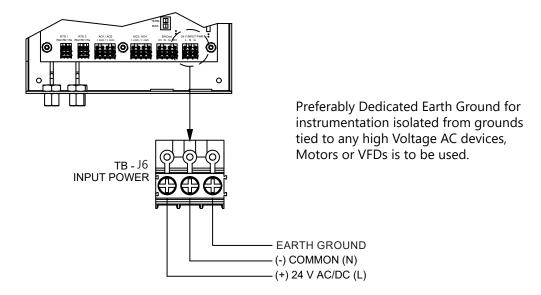
The electrical supply should be relatively clean, free of high frequency noise, large voltage transients, and protected from power surges and brown outs. Avoid installation locations that are in close proximity to strong sources of electrical interference.

2.1.4 Transmitter Wiring Connections (Continued)

A. Power/Signal Connections

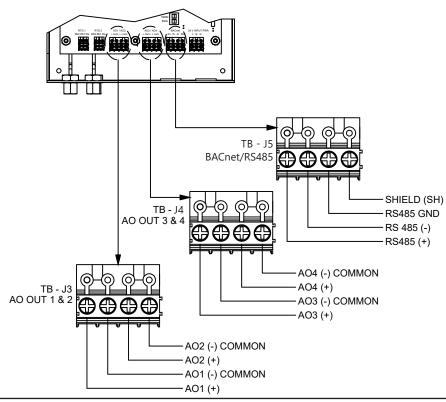
Input Power Requirements:

- 24 VAC, 15VA @ 24 VAC, 40 VA with heater
- 24 VDC, 10W @ 24 VDC, 35W with heater



B. Analog Output & Serial Communication

Four (4) analog outputs (4-20 mA, 0-5 VDC, or 0-10 VDC) are available based on configuration. Refer to section 5.3 ANALOG OUTPUT CONFIGURATION for more information.



2.2 AIRFLOW SENSOR

2.2.1 Airflow Sensor Process Connections

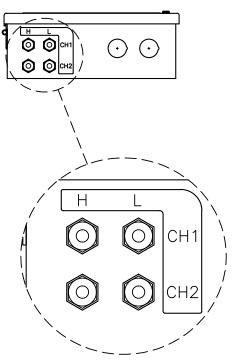
Air Monitor recommends that signal tubing between the transmitter enclosure and all sensors be stainless steel or copper of the appropriate size. Use tees or manifolds to combine multiple sensors into single high and low pressure lines running to the transmitter's channel fittings for each channel.

UV resistant, flexible, plastic tubing specifically designed for outdoor use, such as Tygon R-3400 or equivalent, may also be used. Use brass inserts with the plastic tubing as required to ensure a leak free connection.

Refer to section 2.1.1 Site Selection to determine the proper tubing dimension required based on the distance between the transmitter and airflow sensor(s).

CAUTION

Flexible plastic signal tubing used in outdoor applications must be resistant to weathering and the effects of UV exposure. When installing or removing signal tubing from either the enclosure or the sensors, a wrench should be used on the bulkhead nut to prevent it from turning.



H- High Pressure port connects to the high pressure side of a DP sensor L- Low Pressure port connects to the low pressure side of a DP sensor AMC Probes will be labeled TP=High Pressure, and SP=Low Pressure

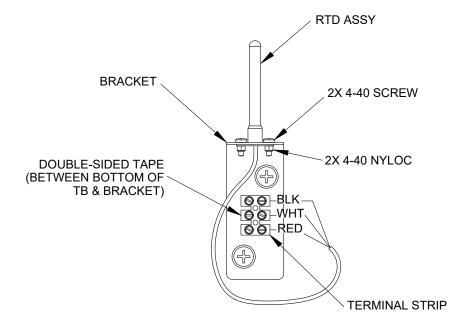
2.3 TEMPERATURE SENSORS

Temperature sensors RTD(s) provide ambient air temperature for density correction calculations. When the VELTRON III is provided with a NEMA 1 enclosure, the sensor may be installed in the airflow stream or outside the inlet in a shaded area.

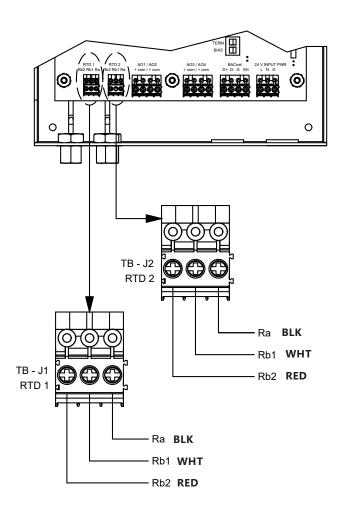
Singe channel or Dual Channel, Split system can use up to 1 RTD. Dual Channel, Dual System uses 2 RTDS, one per each channel.

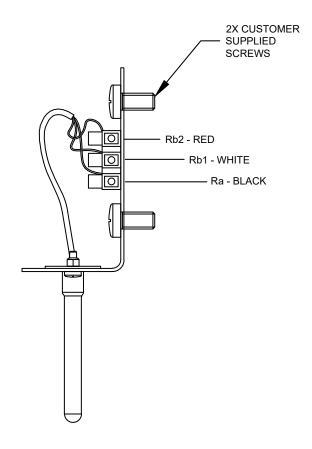
2.3.1 Temperature Sensors Installation

- Remove the RTD from the transmitter enclosure (taped in bag at bottom).
- Select a convenient mounting location(s) near the inlet or inside the air handler/duct to mount the RTD(s).
- Use the supplied sheet metal screws to mount the RTD(s).



2.3.2 Temperature Sensor (RTD) Input Connections

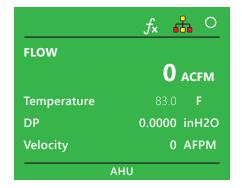




IMPORTANT NOTE
Never mount temperature sensors in direct sunlight.

SECTION 3.0 OPERATION

3.1 START-UP



Example of The Main Display for Single System

Press the power button located in the lower left corner of the cover. You will see the current version of the software and the company logo displayed at power-up.

Flow data will be displayed after a brief pause. Information shown on this screen (flow, temperature, velocity, etc.) will vary based on the VELTRON III operating configuration. In addition, system status data is provided at the top of the display window and the user defined locations tag is displayed at the bottom.

For Single Channel, Single System:

Line 1 is for Flow

Line 2 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std./None Line 3 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std./None Line 4 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std/None

For Dual Channel, Split System:

Line 1 can display Flow(Ch1+Ch2)/Flow Ch1/Ch1 Vel Std

Line 2 can display Flow Ch1/Velocity Ch1/DP Ch1/Ch1 Vel Std/Atm Pressure/ Temperature/None

Line 3 can display Flow 2/ Ch2 Vel Std/Flow Subt (Ch1-Ch2)/None

Line 4 can display Flow Ch2/Velocity Ch2/DP Ch2/ Ch2 Vel Std/Atm Pressure/ Temperature/None

For Dual Channel, Dual System:

Line 1 can display Sys1 Flow/Flow Add (Sys1 + Sys2)/ Velocity Std

Line 2 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std/None

Line 3 can display Sys2 Flow/Flow Subt (Sys1 - Sys2)/ Velocity Std

Line 4 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std/None

3.2 CONFIGURATION

The user interface consists of 4 push-buttons used for programming the transmitter. The displayed information is dependent on the factory configuration of the VELTRON III. The transmitter configurations are:

Single Channel, Single System - Two transducers in series (stacked) to extend the range

Dual Channel, Split System - Two pairs of transducers in parallel to allow the addition or subtraction of flow rates from two branches of same airstream and output the net result.

Dual Channel, Dual System – Two pairs of transducers are physically in the same transmitter but monitor separate ducts and work autonomously from each other

Push-button Definitions:

| Button | In an Editable Field | In a Selectable Field |
|--------|---|---|
| ENT | Press once to select next character Press twice to enter the value and go to the next field | To select the value and go to the next field |
| ESC | Press once to delete the character to the left | Exits the menu, discards change |
| UP | Selects the next character (Note: Some fields support alpha or numeric or both) | Selects the next item in the list (Note: Once at the top of the list, this button has no effect) |
| DN | Selects the next character (Note: Some fields support alpha or numeric or both) | Selects the next item in the list (Note: Once at the bottom of the list, this button has no effect) |

3.3 STATUS BAR

An upper status bar is always displayed indicating the general operational status of the transmitter. Messages will be displayed on the left side of the bar and icons will be displayed on the right.

| Message | Description | |
|-------------------|---|--|
| Max Flow exceeded | Flow rate exceeds the design max flow setting | |
| Full Scale OOR | The full scale flow range is Out Of Range | |
| RTD OOR | The RTD temperature is Out Of Range | |

| Icon | Description | |
|---------------|---|--|
| | BACnet or MODBUS is enabled | |
| f_{x} | Field Characterization enabled (red when there is an error) | |
| $f_{x} f_{x}$ | Field Characterization enabled for both channels | |
| • | Run mode is active | |
| (b) (b) | Humidity Correction active or inactive | |

3.4 ENTERING THE PROGRAMMING MENUS

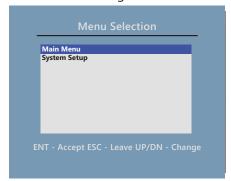


Press ENT at any time to access the programming menus. If the password has been set previously, the following screens will be displayed.

Password Menu

Enter the password and you will be brought to the menus selection screen. Information regarding the password settings can be found in section 4.4 SET PASSWORD.

Single



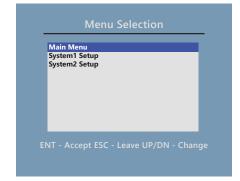
This screen provides menu selection for Single Channel, Single System Configuration.

Split



This screen provides menu selection for Dual Channel, Split System Configuration.

Dual



This screen provides menu selection for Dual Channel, Dual System Configuration.

SECTION 4.0 MAIN MENU

Single



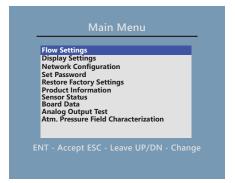
Main menu functions are used to configure transmitter settings common to Single Channel, Single System Configuration.

Split



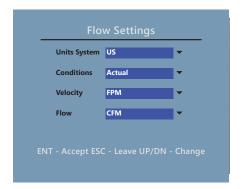
Main menu functions are used to configure transmitter settings common to Dual Channel, Split System Configuration.

Dual



Main menu functions are used to configure transmitter settings common to Dual Channel, Dual System Configuration.

4.1 FLOW SETTINGS



Flow settings will set the engineering units for the whole system. You cannot individually change units on other menu pages; for example, if you set the units to be in US and the velocity to be in FPM, the lockdown (low flow cut-off) settings will be in FPM.

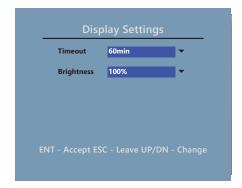
Actual Conditions –

The transmitter calculates airflow volume based on the current temperature and atmospheric pressure.

Standard Conditions -

The transmitter calculates airflow volume based on 68°F and 29.29" Hg.

4.2 DISPLAY SETTINGS



This menu provides adjustment for the display.

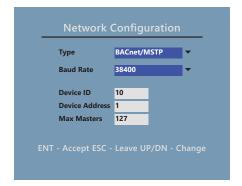
Time Out -

This refers to the time the menu system stays active. If the user leaves the system on a menu screen, it will eventually time out and return to the main display.

Brightness -

This is a real-time control of the LCD backlight. Selecting a value will immediately cause a change to the brightness.

4.3 NETWORK CONFIGURATION



This menu allows the user to set up the serial communications network. It can be used to configure the device for BACnet MS/TP or MODBUS RTU networks. When the network is enabled, the user will see the following icon next to the "System Run" indicator

Network Type - BACnet Settings

Baud Rate - Available in 9600/19200/38400/56700/76800/115200 Device ID (Instance Number) - Enter a value between 0 – 4,194,303 Device Address - Enter an address between 0 – 127 Max Masters - Enter a number between 0 – 127

Network Type – MODBUS Settings

Baud Rate - Available in 9600/19200/38400/56700/76800/115200 Device Address - Enter an address between 1 – 254 Parity - Select from EVEN, ODD or NONE

4.4 SET PASSWORD



To change the password, enter your new password into the editable field. This overwrites the old password. The password can be up to 8 digits. Alpha and numeric characters are supported. The drop down will allow the user to disable the password if so desired.

4.5 RESTORE FACTORY SETTINGS



This menu allows the user to return the system back to the factory settings.

Options for restoring settings include:

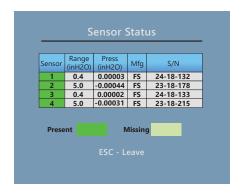
- All
- · Other duct coefficients
- Display
- Analog outputs
- Flow settings
- Flow configuration

4.6 PRODUCT INFORMATION



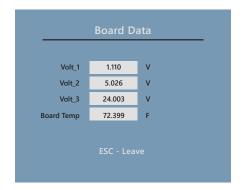
This screen provides detailed information about the transmitter hardware.

4.7 SENSOR STATUS



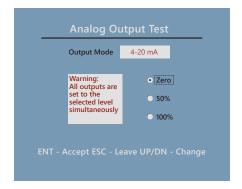
This screen provides real-time operating status for the pressure transducers.

4.8 BOARD DATA



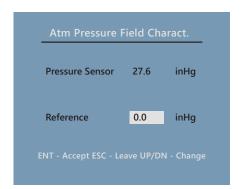
This screen provides real-time operating information for the transmitter electronics.

4.9 ANALOG OUTPUT TEST



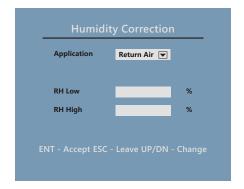
This function allows the user to test the analog outputs. The user can force the outputs to operate at 0%, 50% or 100%.

4.10 ATM PRESSURE FIELD CHARACTERIZATION



This function allows the unit to characterize the pressure readings in relation to a reference point.

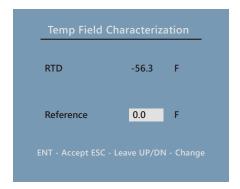
4.11 HUMIDITY CORRECTION



This function allows the user to set the air to be adjusted for Supply Air, Return Air or Custom. For Supply air if Temp is >85F, it uses RH Low correction. For Custom Air if Temp is >65F, it uses RH Low for RH correction.

*For Dual Channel, Dual System models Humidity Correction is under system set up so each channel can be configured independently.

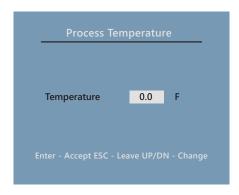
4.12 TEMP FIELD CHARACTERIZATION



This function allows the user to calibrate the temperature probe by entering in a reference temperature to the RTD.

*For Dual Channel, Dual System models Temperature Field Characterization is under system set up so each channel can be configured independently.

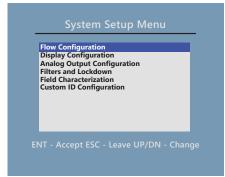
4.13 PROCESS TEMPERATURE SETTING (NO RTD)



If no RTD is selected the user will be able to manually enter the temperature in the GUI to use instead of STD conditions for air calculations.

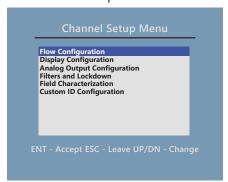
SECTION 5.0 SYSTEM SET-UP MENU

Single



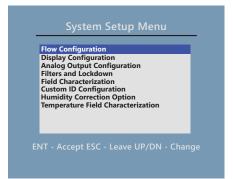
This screen provides the system set up menu for Single Channel, Single System Configuration.

Split



This screen provides the system set up menu for one of the channels on a Dual Channel, Split System Configuration.

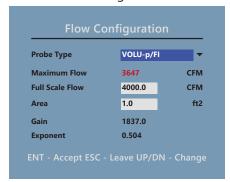
Dual



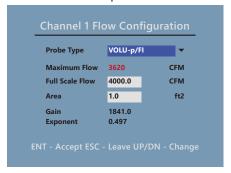
This screen provides the system set up menu for a Dual Channel, Dual System Configuration.

5.1 FLOW CONFIGURATION

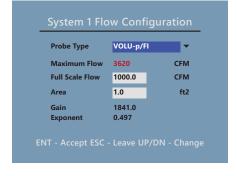
Single



Split



Dual



This menu is used to select the flow inlet type and adjust the flow settings.

Probe Type

The probe type is selected by the user based on the sensor used. The options are:

- VOLU-probe/1, 2, 3, 4
- VOLU-probe/1AS
- Fan-E
- LO-flo Stattion
- VOLU-Probe/FI
- Other

Each selection corresponds to a default gain and exponent used to calculate flow. If the user selects "Other", a default gain of 1520 and an exponent of 0.5 is used. This can be changed based on the field characterization which is discussed later in this document.

Maximum Flow

This is the upper flow limit based on the installed transducers. The Full Scale Flow setting cannot exceed this value.

Full Scale Flow

This is the full scale flow setting. The user should set this value to a range that spans the expected airflow for the duct or fan inlet. This value will set the span for the analog output. For example, if the Full Scale Flow is set to 2000 and the actual flow is 1000, the analog output will indicate 50% of scale.

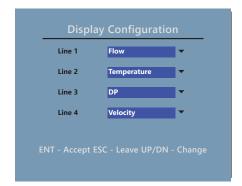
Area

This is an editable field that defines the area used to calculate airflow volume. It is important for the user to make sure this is accurately entered so the system flow value is also accurate.

Gain and Exponent

These are read-only fields to indicate what the gain and exponent is in the system. These values will change if field characterization is turned on and the calculation modifies these values.

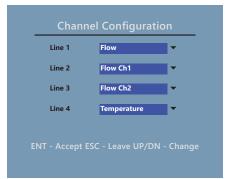
5.2 DISPLAY CONFIGURATION



Single Channel, Single System:

Line 1 is Flow

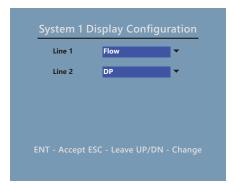
Line 2 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std./None Line 3 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std./None Line 4 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std/None



Dual Channel, Split System:

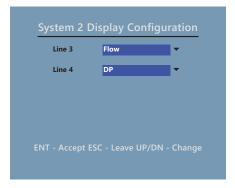
Line 1 can display Flow(Ch1+Ch2)/Flow Ch1/Ch1 Vel Std Line 2 can display Flow Ch1/Velocity Ch1/DP Ch1/Ch1 Vel Std/Atm Pressure/ Temperature/None

Line 3 can display Flow 2/ Ch2 Vel Std/Flow Subt (Ch1-Ch2)/None Line 4 can display Flow Ch2/Velocity Ch2/DP Ch2/ Ch2 Vel Std/Atm Pressure/ Temperature/None



For Dual Channel, Dual System:

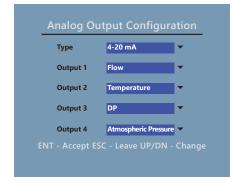
Line 1 can display Sys1 Flow/Flow Add (Sys1 + Sys2)/ Velocity Std Line 2 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std/None



Line 3 can display Sys2 Flow/Flow Subt (Sys1 - Sys2)/ Velocity Std Line 4 can display Velocity/Temperature/DP/Atm Pressure/Velocity Std/None

5.3 ANALOG OUTPUT CONFIGURATION

Single



This menu is used to configure the analog outputs. In split and dual modes the outputs are assigned to the specific channels.

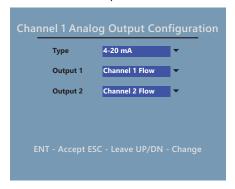
Output Type

Use this to configure the output type. The options are 4-20mA, 0-10VDC, 0-5VDC or off. All four outputs are set to the same type.

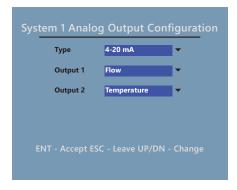
User shall have a list of choices, dependent on configuration, available for each of (4) AO's

Flow AO outputs will be at Actual or Standard Conditions according to choice in "4.1 FLOW SETTINGS"

Split



Dual



For Single Channel System:

- Flow
- DP
- Temperature
- Atmospheric Pressure

For Dual Channel, Split System:

- Flow Channel 1
- Flow Channel 2
- Flow (Channel 1 + Channel 2)
- Subtract Flow (Channel 1 Channel 2)
- Channel 1 DP
- Channel 2 DP
- Temperature Channel
- Atmospheric Pressure

For Dual Channel, Dual System:

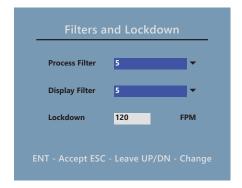
Output 1 & 2:

Flow (Sys1), Add Flow (Sys1+Sys2), Subtract Flow(Sys1-Sys2), DP(Sys), Temperature (Sys1), Atmospheric Pressure

Output 3 & 4:

Flow (Sys2), Add Flow (Sys 1+Sys 2), Subtract Flow(Sys 1-Sys 2), DP(Sys2), Temperature (Sys2), Atmospheric Pressure

5.4 FILTERS AND LOCKDOWN



This menu function sets filtering for the analog outputs and the display. It is also used to set the lockdown (low flow cut-off).

Process Filter

The process filter is used to dampen the analog outputs. The settings are from 1-10, where 1 is the softest filter and 10 is the hardest filter. Typically, 2-4 will give a filtered signal which is responsive but provides some dampening.

Display Filter

This filter is used to dampen the flow display. The settings are from 1-10, where 1 is the softest filter and 10 is the hardest filter. Typically, 2-4 will give a filtered signal which is responsive but provides some dampening.

Lockdown Setting

The lockdown setting is a low flow cut-off. It is set in velocity units which are carried over from the Flow Settings menu page. This setting applies to the relevant inlet or duct, depending on configuration.

5.5 FIELD CHARACTERIZATION

The VELTRON III is equipped with a field characterization (K-factor) feature which allows for the introduction of gain and/or bias factors into the transmitter's flow calculations. This feature is intended to be used in two types of applications:

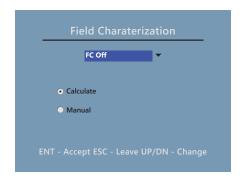
- To adjust for flow measurement error as a result of highly distorted airflow induced by upstream or downstream flow disturbances.
- 2. To adjust the transmitter's output to bring it into close correlation with field measured flow data.

The K-Factor gain and bias values can be entered directly or the VELTRON III can calculate these values based on measured and reference values from a 1, 2 or 3 point airflow traverse.

For best results, Air Monitor recommends at least 2 velocity points be used to characterize the installation, with one velocity reading taken in the bottom 1/3 of the operating range. When making this measurement, it is essential that the velocity measurement be within the operating range of the VELTRON III and airflow sensor.

The VELTRON III can simultaneously display flow velocity in actual and standard conditions. Before airflow traverse readings are taken, temporarily reconfigure the display to show both velocity readings and make sure the airflow velocity exceeds the airflow sensor cutoff before any airflow traverse readings are taken.

5.5 FIELD CHARACTERIZATION (CONTINUED)



This menu allows the user to field characterize (FC) system flow and adjust the factory calibration parameters in the VELTRON III. When FC is enabled, the icon shown below appears in the status bar of the main display. When operating in Split or Dual mode, there may be two icons shown indicating that both inlets have been characterized.

 f_{x}

Field Characterization has been turned on

Each mode has slightly different settings, as shown below. When operating in Single mode, FC has a single drop down option to enable or disable FC. When operating in Dual Channel, Split System or Dual Channel, Dual System modes, the options change to allow for separate characterization of each inlet. In Dual Channel, Split System mode, the options change to Channel 1 On/Off and Channel 2 On/Off. In Dual Channel, Dual System mode, the options are System1 On/Off and System2 On/Off.

If you enable the field characterization you will have the option to select calculate or manual field characterization. Dual Channel, Split System or Dual Channel, Dual System mode the menu is used only for the selected channel or system.

Number of Points

The number of data points (1-3) to be used for field characterization.

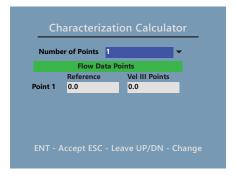
Data Points

There are two columns shown on the menu; one for Reference (the test and balancer results) and one for VELTRON III Points. Data is stored in the system's non-volatile memory. The following are general guidelines characterizing flow based on the number of data points.

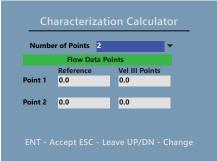
IMPORTANT NOTE

Data must be entered as flow (e.g. CFM) in actual, not standard, flow conditions.

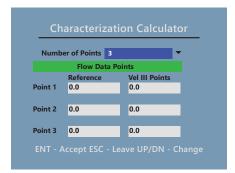
5.5 FIELD CHARACTERIZATION (CONTINUED)



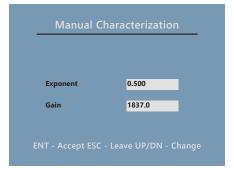
1 Point - Enter a flow rate or velocity that is at or near the top of the operating range.



2 Points - For point 1, enter a flow rate or velocity that is near the bottom of the operating range. For point 2, enter a flow value that is near the top of the operating range.

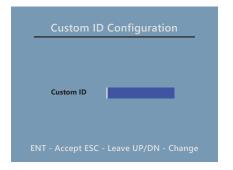


3 Points - For point 1, enter a flow rate or velocity that is in the bottom third of the operating range. For point 2, enter a flow value that is in the middle third of the operating range. For point 3, enter a flow value that is in the upper third of the operating range.



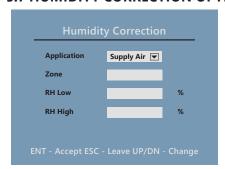
If you select the manual option in the field characterization menu, you will be provided with data entry fields for manually entering exponent and gain values. This data will be calculated and provided by the balancer or others.

5.6 CUSTOM ID CONFIGURATION



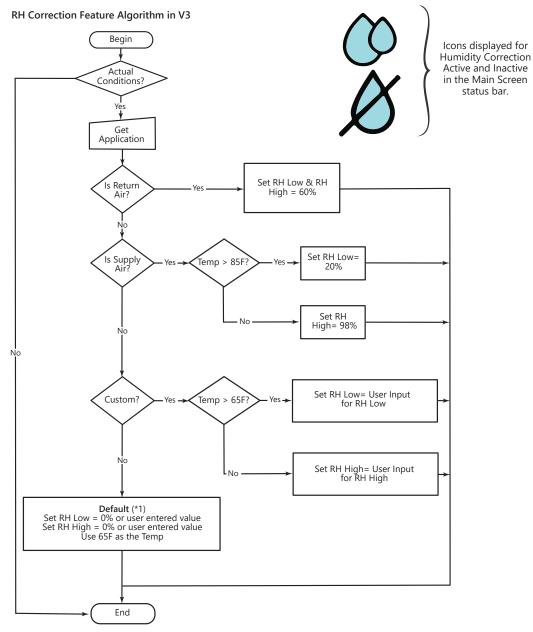
This dialog allows for a alpha-numeric entry of up to 20 characters. This entry is visible on the bottom of the main display screen and is written to the Device Name field in the BACnet device object.

5.7 HUMIDITY CORRECTION OPTION



Once selected the instrument will present the RH Correction screen. Where Application can be one of four:

- · Return Air
- Supply Air
- Custom
- Default



(*1) = 0% is set for RH Low and RH High no moisture correction is applied

SECTION 6.0 COMMUNICATIONS

The VELTRON III is provided with BACnet MS/TP and MODBUS RTU as serial communications protocol options. BACnet is the default setting. The field configurable serial communications interface is described on the following pages. Refer to section 2.1.4 Transmitter Wiring Connections for detailed information on wiring connections.

Air Monitor recommends that 3-wire systems with a separate shield be used for communications. The interface can operate on 2-wire networks with no common, but this configuration is more susceptible to noise.

CAUTION

Do not connect shield drains to the common terminal.

6.1 BACnet MS/TP

| Transceiver | Isolated, 3-wire, half-duplex (1/3 unit load) |
|---------------------------------------|---|
| Recommended maximum units per segment | 32 |
| BACnet address range | 1 - 255 |
| BACnet device ID (Instance number) | 0 – 4,194,303 |
| Max master range | 0 – 127 |
| Baud rate | 9600, 19200, 38400, 57600, 76800 or 115200 |

6.1.1 BACnet Object Types

BACnet Object Type and Number of Objects implemented: Device 1 Analog Input – 5, 9 or 11 depending on operating configuration See below for details.

6.1.2 Protocol Implementation Statement

BACnet Protocol Revision: 12

Device Profile (Annex L): BACnet Application Specific Controller (B-ASC)

MS/TP Master (Clause 9), Baud Rate(s): 9600, 19200, 38400, 56700, 76800, 115200

Device Address Binding: No

BBMD Support Registration By Foreign Devices: No

Character Set Supported: ANSI X3.4

BACnet Interoperability Building Blocks Supported (Annex K):

Data Sharing – Read Property-B (DS-RP-B)

Data Sharing – Read Property Multiple-B (DS-RPM-B)

Data Sharing – Write Property-B (DS-WP-B)

Device Management – Dynamic Device Binding-B (DM-DDB-B)

Device Management – Dynamic Object Binding-B (DM-DOB-B)

Device Management – Device Communication Control-B (DM-DCC-B)

Device Management – Reinitialize Device-B (DM-RD-B)

6.1.3 Standard BACnet Objects Supported

| Object Identifier | 1 | Writeable | 0 – 4,194,303 |
|---------------------------|--|-----------|--|
| Object Name | VELTRON III | Writeable | Alpha-numeric; 20 character limits. See "Custom ID" setting in the Service Menu. |
| Object Type | Device | Read-only | |
| System Status | Operational | Read-only | |
| Vendor Name | Air Monitor Corporation | Read-only | |
| Vendor ID | 58 | Read-only | |
| Model Name | VELTRON III | Read-only | |
| Location | Default Location | Read-only | |
| Description | Airflow Measurement | Read-only | |
| Protocol Version | 1 | Read-only | |
| Protocol Revision | 12 | Read-only | |
| Services Supported | readProperty, readPropertyMultiple, writeProperty, deviceCommunicationControl, reinitilizeDevice, who-Has, who-is | Read-only | |
| Object Types Supported | Analog-input, Device | Read-only | |
| Object List | Single: (6)Total Flow, D.P., Temperature, Velocity, Velocity Std, Atm. Pressure Dual Channel, Split System: (12)Total Flow, Flow Ch1,D.P. Ch1, Velocity Ch1, Velocity Ch1S, Flow Ch2, D.P. Ch2, Velocity Ch2, Velocity Ch2S, Flow Subtraction, Temp, Atm. Pressure Dual Channel, Dual System: (13) Total Flow Sys1, Flow Total Plus D.P. Sys 1, Temperature Sys1, Velocity Sys 1, Velocity Std1, Atm. Pressure, Total Flow Sys2, Flow Total Minus, D.P. Sys2, Temperature Sys2, Velocity Sys2, Velocity Std2 | Read-only | |
| Max ADPU Length | 128 | Read-only | |
| Segmentation Supported | No Segmentation | Read-only | |
| APDU Time-out | 3000 | Read-only | |
| # of APDU Retries | 3 | Read-only | |
| Max Master | 127 | Writeable | |
| Device Address Binding | 0 | Read-only | |
| Database Revision | 3 | Read-only | |

6.1.4 Analog Input Object

| Object Identifier | Analog Input-0 to Analog Input-X1 | Read-only |
|-------------------|-----------------------------------|-----------|
| Object Name | Various | Read-only |
| Object Type | Analog-Input | Read-only |
| Present Value | REAL | Read-only |
| Status Flags | F, F, F, F | Read-only |
| Event State | Normal | Read-only |
| Out of Service | FALSE | Read-only |
| Description | Various | Read-only |
| Units | Various | Read-only |

For each analog input object, there are four status flags: IN_ALARM, OUT_OF_SERVICE, FAULT and OVERRIDDEN. Only the FAULT flag is used in this product. If there is an out-of-range condition or other alarm, the FAULT flag will be set.

6.1.5 BACnet Analog Inputs

Single

| Object Name | Description | Units |
|----------------|--------------|-----------------------|
| Analog Input 1 | Total Flow | Cubic feet per minute |
| Analog Input 2 | D.P. | Inches of Water |
| Analog Input 3 | Temperature | Degrees Fahrenheit |
| Analog Input 4 | Velocity | Feet per minute |
| Analog Input 5 | Velocity Std | Feet per minute |
| Analog Input 6 | Atm Pressure | Inches of Mercury |

Dual Channel, Split System

| Object Name | Description | Units |
|-----------------|------------------|-----------------------|
| Analog Input 1 | Total Flow | Cubic feet per minute |
| Analog Input 2 | Flow Ch1 | Cubic feet per minute |
| Analog Input 3 | D.P. Ch1 | Inches of Water |
| Analog Input 4 | Velocity Ch1 | Feet per minute |
| Analog Input 5 | Velocity Ch1S | Feet per minute |
| Analog Input 6 | Flow Ch2 | Cubic feet per minute |
| Analog Input 7 | D.P. Ch2 | Inches of Water |
| Analog Input 8 | Velocity Ch2 | Feet per minute |
| Analog Input 9 | Velocity Ch2S | Feet per minute |
| Analog Input 10 | Flow Subtraction | Cubic feet per minute |
| Analog Input 11 | Temp | Degrees Fahrenheit |
| Analog Input 12 | Pressure | Inches of Mercury |

6.1.5 BACnet (cont.)

Dual Channel, Dual System

| Object Name | Description | Units |
|-----------------|---------------------------------|-----------------------|
| Analog Input 1 | Total Flow Sys1 | Cubic feet per minute |
| Analog Input 2 | Flow Total Plus | Cubic feet per minute |
| Analog Input 3 | D.P. Sys 1 | Inches of Water |
| Analog Input 4 | Temperature Sys1 | Degrees Fahrenheit |
| Analog Input 5 | Velocity Sys1 | Feet per minute |
| Analog Input 6 | Velocity Std1 | Feet per minute |
| Analog Input 7 | Atm Pressure | Inches of Mercury |
| Analog Input 8 | Total Flow Sys2 | Cubic feet per minute |
| Analog Input 9 | Flow Total Minus | Cubic feet per minute |
| Analog Input 10 | D.P. Sys2 | Inches of water |
| Analog Input 11 | Temperature Sys2 | Degrees Fahrenheit |
| Analog Input 12 | Velocity Sys2 Inches of Mercury | |
| Analog Input 13 | Velocity Std2 | Feet per minute |

6.2 MODBUS RTU

| Transceiver | Isolated, 3-wire, half-duplex (1/3 unit load) |
|---------------------------------------|---|
| Recommended maximum units per segment | 32 |
| MODBUS address range | 1 - 255 |
| Parity | Even, Odd or None |
| Baud Rate | 9600, 19200, 38400, 57600, 76800 or 115200 |

6.2.1 MODBUS Registers

| Operating Mode | Register Description | Register Type | Address | Data Type |
|----------------------------|--------------------------------|----------------|---------|----------------|
| Single | Total Flow | Input register | 30000 | Floating point |
| Single | Differential Pressure | Input register | 30002 | Floating point |
| Single | Temperature | Input register | 30004 | Floating point |
| Single | Velocity | Input register | 30006 | Floating point |
| Single | Atmospheric Pressure | Input register | 30008 | Floating point |
| Dual Channel, Split System | Total flow | Input register | 30000 | Floating point |
| Dual Channel, Split System | Ch1 | Input register | 30002 | Floating point |
| Dual Channel, Split System | Ch1 | Input register | 30004 | Floating point |
| Dual Channel, Split System | Ch1 | Input register | 30006 | Floating point |
| Dual Channel, Split System | Ch2 | Input register | 30008 | Floating point |
| Dual Channel, Split System | Ch2 | Input register | 30010 | Floating point |
| Dual Channel, Split System | Ch2 | Input register | 30012 | Floating point |
| Dual Channel, Split System | Temperature | Input register | 30014 | Floating point |
| Dual Channel, Split System | Atmospheric Pressure | Input register | 30016 | Floating point |
| Dual Channel, Dual System | System 1 flow | Input register | 30000 | Floating point |
| Dual Channel, Dual System | Flow addition (Sys1 + Sys2) | Input register | 30002 | Floating point |
| Dual Channel, Dual System | System 1 differential pressure | Input register | 30004 | Floating point |
| Dual Channel, Dual System | System 1 temperature | Input register | 30006 | Floating point |
| Dual Channel, Dual System | System 1 velocity | Input register | 30008 | Floating point |
| Dual Channel, Dual System | Atmospheric Pressure | Input register | 30010 | Floating point |
| Dual Channel, Dual System | System 2 flow | Input register | 30012 | Floating point |
| Dual Channel, Dual System | Flow subtraction (Sys1 - Sys2) | Input register | 30014 | Floating point |
| Dual Channel, Dual System | System 2 differential pressure | Input register | 30016 | Floating point |
| Dual Channel, Dual System | System 2 temperature | Input register | 30018 | Floating point |
| Dual Channel, Dual System | System 2 velocity | Input register | 30020 | Floating point |

6.2.1 MODBUS Registers (Continued)

| Description | Register Type | Address | Data Type | Description | |
|--|---------------------|---------|-----------|---|--|
| System Velocity Units | Read Input | 30201 | uint16_t | 1 = FPM, 2 = FPS, 3 = MPM, 4 = MPS | |
| System Flow Units | Read Input | 30202 | uint16_t | 1 = CFM, 2 = CFH, 3 = L/S, 4 = L/M, 5 = M3H | |
| System Version | Read Input | 30203 | uint16_t | | |
| System Version 2 | Read Input | 30204 | uint16_t | MSB = Major, LSB = Minor | |
| Probe Type | Read Input | 30205 | uint16_t | 1 = VOLU-probe/1,2,3,4 2 = VOLU-probe/1AS 3 = Fan-Evaluator 4 = LO-flo station 5 = VOLU-probe/Fl 6 = Other | |
| Design Flow Min Setting | Read Input | 30206 | float | | |
| Design Flow Max Setting (Channel 1) | Read Input | 30208 | float | Max Flow to scale Analog Outputs | |
| Design Flow Max Setting (Channel 2) | Read Input | 30216 | float | Max Flow to scale Analog Outputs | |
| Duct Area (Channel 1) | Read Input | 30210 | float | Duct area size in ft ² or m ² | |
| Duct Area (Channel 2) | Read Input | 30212 | float | Duct area size in ft ² or m ² | |
| System Status | Read Input | 30214 | | 1= ALL_OK 2 = IN ALARM 3 = IN FAULT 4 = OOS | |
| System Units | Read Discreet | 20000 | boolean | Bit 0: 1 = SI, Bit 0: 0 = US | |
| System Conditions | Read Discreet | 20001 | boolean | Bit 0: 1 = Std, Bit 0: 0 = Actual | |
| K-factor | Write Coil 1 | 50000 | boolean | 1 = ON, 0 = OFF | |
| System Reset | Write Coil 2 | 50000 | boolean | 1 = RESET | |
| K-factor | Write Multiple Coil | 150000 | boolean | 1 = ON, 0 = OFF | |
| System Reset | Write Multiple Coil | 150000 | boolean | 1 = RESET | |
| Read Slave ID | N/A | 17000 | ASCII | Returns string "VELTRON III" | |
| K-factor | Read Coil | 10000 | | Returns the state of the K-factor | |

SECTION 7.0 MAINTENANCE

The VELTRON III does not contain any parts that require scheduled maintenance.

The following information is provided, as general guidelines, if you wish to establish an inspection/maintenance program. Start with annual inspections and adjust the frequency as required to meet your needs.

Cleanliness

· Verify condensation or other sources of liquids are not present inside the VELTRON III.

Mechanical

- Verify signal connections are secure.
- Inspect signal lines for any cracks or leaks.
- Verify mounting hardware is secure.

Electrical

• Inspect wiring to the VELTRON III for good connections and absence of corrosion.

Calibration Intervals

Air Monitor does not recommend a specific time interval between re-calibrations. Calibrations should be scheduled
to meet the needs of the facility where the VELTRON III is installed. For example, critical care facilities may wish to
schedule annual re-calibrations while commercial/retail buildings may only schedule re-calibrations at 3-5 year
intervals.

SECTION 8.0 TROUBLESHOOTING

| Problem | Solution |
|---|--|
| Display indicates 0 FPM while in Normal Mode | Verify fan is operational. Verify flow is above lockdown value. |
| Total Flow is greater than the Design Flow Max setting in the Flow Configuration dialog | The flow setting is too low for the actual flow in the duct. This can be simply fixed by increasing the DFM setting. |
| Temperature is very low (<-50°F) | RTD has a loose wire connection. |
| Flow seems high or low for given conditions | The transducer must be sized correctly for the flow in the duct, and the system must have the correct span value selected in the Transducer Configuration menu. If these conditions are correct, perform a transducer calibration. Verify air handler is operating correctly. |
| Flow is lower than expected or erratic | Check for pinched or crimped tubing. |

